FIG.1

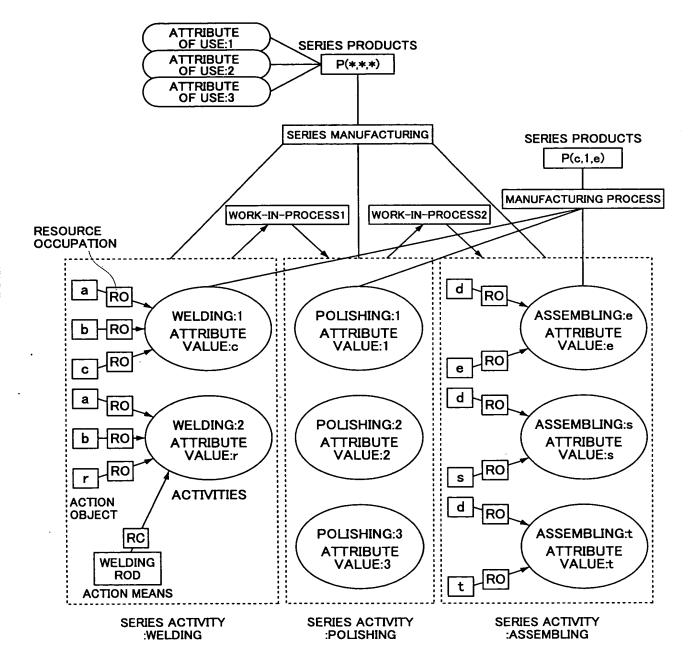
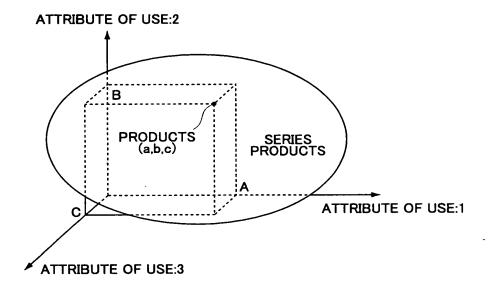


FIG.2

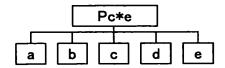


Wc:1 Wr:1 Wc·3 POLISHING:3 POLISHING:2 POLISHING:1 ASSEMBLING:e ASSEMBLING:s ASSEMBLING:t χc ķ လွ ø જં WELDING:2 WELDING:1

FIG.3

L

## FIG.4a Prior Art



## FIG.4b Prior Art

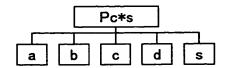


FIG.4c Prior Art

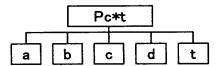


FIG.4d Prior Art

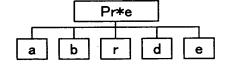


FIG.4e Prior Art

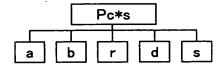
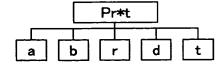


FIG.4f Prior Art



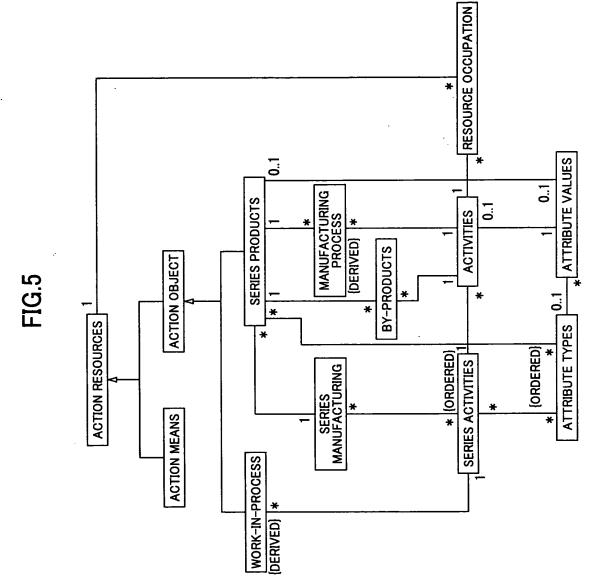


FIG.6

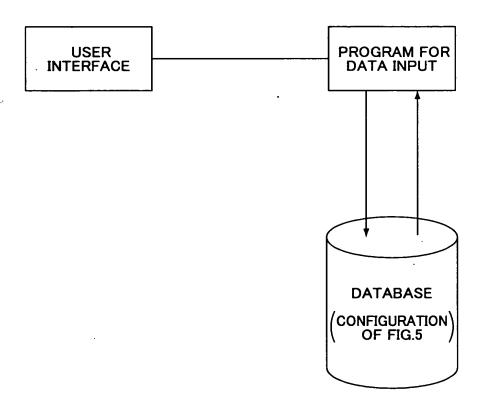


FIG 7

